

Electrification and Power Semiconductors

A Novel Approach for the Volume Production of Wide-Bandgap Semiconductor

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Abstract

In this work we describe another epitaxial process. Here we present data of aluminum nitride (AlN), graphene interlayers and of SiC on AlN thin films on sapphire and of epitaxial growth of SiC on SiC grown by Next Level Epitaxy (NLE). The new process is using a surface temperature around 250°C by combining PVD (physical vapor deposition) and CVD (chemical vapor deposition). The growth procedure in NLE is similar to the MOCVD growth process with substrate cleaning, start layer and main layer. Compared to the reactive sputter processes and pulsed sputter epitaxy the NLE uses different plasma sources in various combinations.

The NLE system is a homemade novel deposition system. In the current configuration, it has a capacity of up to 70 x 200 mm wafer at one time. As Al-source pure Al was used. As nitrogen source nitrogen gas, as Si-source silane and as carbon source for graphene and SiC methane which were introduced by a homemade ion gun. Additionally, argon, oxygen and hydrogen were used. During the process the surface temperature of the wafer was kept around 250°C. The used plasma sources are all designed as stripe sources. The wafer is placed on the carrier which is moving front and back in the growth chamber under the stripe sources. First the substrates were cleaned with a mixture of argon and oxygen and after with argon and hydrogen using the plasma. After the in-situ cleaning first a monolayer of aluminum was deposited followed by low plasma power and low growth rate AlN and after higher plasma power and higher growth rate AlN. The graphene layers were used as interlayer sandwiched between AlN and were compared with AlN grown in one step with the same total growth time. The experiments for SiC growth started recently. As seed for the SiC growth NLE-AlN on sapphire was used. Since AlN is counted as 2H-AlN it can act as seed for 2H-SiC and 4H-SiC.

Biography

Ghassan Barbar (Sales Director) received the chemical engineering degree from the university of Applied Science, Berlin, Germany in 2001. In 2022 he took over the position of sales director at ELEMENT 3-5 GmbH with a special focus on the product management for the ACCELERATOR 3500K. Prior to this, he worked as an independent consultant in the semiconductor industry. Before that, he joined Ebner Group in 2011 and held several roles within the sapphire department (FAMETEC) In 2018, he built up within the group SiC crystal growth division, which is a spin-off company (EEMCO) since 2020. Before that, he worked at AIXTRON in R&D for development of high-k and metal gate for CMOS applications by CVD/PECVD. Ghassan holds over 15 patents in crystal growth of Sapphire and SiC.

References

Robust SiC MOSFET Devices for Drive Train Applications



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BOSCH

Abstract

SiC technology replaces its silicon competitor in many automotive applications, especially in drive train inverters for high voltage batteries of electric vehicles. Using the higher efficiency in partial load operation, SiC traction inverters outperform Si inverters and allow to extend the range of an electric car. As a result, SiC technology gained market shares and many semiconductor players took significant development efforts to improve the SiC MOSFET performance, i.e. reducing the on-state resistance with the goal to enable smaller and cheaper traction inverters. However, also other improvements, e.g. improvements in switching behavior or the integration of new features like sensing elements improve the applicability on system level.

This talk provides an overview of SiC MOSFET technology for drive train applications. It sums up the key performance indicators for a technology enabling a performant design of a drive train inverter. Furthermore, the talk discusses the advantages of integrating sensing elements on chip level and gives an insight on measures to increase robustness necessary to maintain high quality products with low failure rates. The talk provides an insight into recent advances of Bosch's SiC technology designed for reliable, high performance automotive applications.

Biography

Stephan Schwaiger studied physics at the university of Hamburg and finished with a doctorate degree in 2012. He started in semiconductor industry in Bosch's central research department working power semiconductors. Since 2015 he works on the development of SiC semiconductors for the section Automotive Electronics at Bosch focusing on technology and device development.

References

Open Innovation Silicon Carbide Pilot Line and Platform Technologies at A*STAR, Singapore

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Abstract

The Institute of Microelectronics, A*STAR, Singapore has established an 8" open innovation silicon carbide pilot line, with specialty in lithography, epitaxy, channeling implant, and MOS interface. The pilot line has been qualified through 1200V class planar and trench gate power MOSFETs. High quality MOS interface with low D_{it} , high channel mobility, low PBTI, and low NBTI, has been achieved and implemented in platform technologies. High aspect ratio trench gate has been characterized with well rounded corners, vertical side, and low surface roughness. Smooth super-junction columns have been achieved using good layer-by-layer alignment.

Key Technologies Covered

Silicon Carbide high voltage MOSFET technology – epitaxy to power module packaging
200 mm SiC specialty process line with high resolution lithography, implanter with integrated XRD and single wafer epitaxy tool.
High growth rate epitaxy with low killer defect counts
Excellent MOS interface with low PBTI and NBTI
High carrier mobility
Well-rounded high aspect ratio trench gate
Excellent column alignment for super junctions

Biography

Dr. Navab SINGH [M.TECH/IIT Delhi, Ph.D./NUS Singapore] is a Senior Scientist and Director at Institute of Microelectronics (IME), A*STAR, Singapore, leading MEMS program. As a Senior Scientist/ Member of Technical staff and Principal Investigator of Nanoelectronics program, in 7 years [2005-2011], he developed highly scaled lateral and vertical nanowire gate-all-around FETS, NVM devices and high efficiency silicon solar cells. Prior to that Dr Singh worked on lithography technology development for 9 years [1996–2004] focusing on resolution enhancement techniques. Dr. Singh has authored or co-authored more than 190 technical papers (citations > 1900 & h-index: 22) in referred archival journals and conferences and has filed more than 20 technology disclosures. His nanowire gate-all-around FET papers have been selected for pre-conference publicity by IEDM and SSDM conferences. He is a recipient of George E. Smith Award 2007 for best paper in IEEE Electron Device Letters, Singapore National Technology Award 2008 for his outstanding contributions to the research and development of nanowire-technology platform, enabling the realization of ultimately scaled CMOS integrated circuits and new class of electronic bio-sensors, IME Excellence Award 2009 for industry project developing Surround Gate Transistor (SGT) technology, and A*STAR TALENT award 2010 for Leading, Educating and Nurturing Talents.

References